

Tool Box Talk

Familiarisation for the Utilisation of Impact Wrenches

1. BRIEFING

- A. Settings: What they do – importance of using the correct one.
B. Use: How to use – feel – experience.
C. Maintenance: It is plant – it needs maintenance and care.
D. Batteries: Monitor – understand how low charge can change the performance characteristics of the wrench.

2. TRAINING

NASC recommended minimum:

- 10 fittings done up by spanner.
- 10 fittings done up by impact wrench.
- Test all with torque wrench – record the findings (see separate template).

If the employee fails to consistently achieve the required results then the process should be repeated.

3. Keep records in the operatives file.

4. Monitor use of impact wrenches as per normal company procedures.

5. Sign and date.

Operative Name (print): _____

Operative Name (signature): _____ Date: _____

Line Manager/Supervisor (signature): _____ Date: _____

Test No.	Type of Drop Forged Scaffold Fitting Utilised	Impact wrench (IW) or Scaffold Spanner (SS)	Impact Wrench Make & Model (if applicable)	Torque Setting Utilised (Impact wrench)	Torque Result (N/mtr)	Comments
1						
2						
3						
4						
5						
6						
7						
8						
9						
10						
11						
12						
13						
14						
15						
16						
17						
18						
19						
20						
21						
22						

Operative Name (print): _____

Operative Name (signature): _____ Date: _____

Line Manager/Supervisor (signature): _____ Date: _____