

MATERIAL CERTIFICATION

You need to check that a material test certificate from the manufacturer/supplier are available for all EN 10219-1 tube.

Below is an example of a material test certificate, which will detail the following information:

- The British or European specification/standard, EN 10219-1:2006 S355 JOH.
- The specification/standard should be clearly identified on the test certificate.
- The test certificate will detail that it is to the requirements of: EN 10204:2004 section 3.1.

MILL TEST CERTIFICATE														Certificate No: XXXXXX			
Contact No:		EN 10204-3.1										STANDARD: EN 10219-1			DATE: XXXXXX		
Buyer: Buyer's name here																	
Description: SCAFFOLDING TUBE																	
ITEM	GRADE	SIZE (mm)	WEIGHT	HEAT NO	Chemical composition (%)							Mechanical property			Technical property		
					C	Si	Mn	P	S	AL	Tensile (N/mm ²)	Yield (N/mm ²)	Elongation %	Impact (J)		Bend	
														20 C	0 C	-20 C	
1	S355JOH	48.3*3.2*6400	743.556	L921182	0.17	0.02	0.16	0.018	0.01	0.029	565	440	37		62		Qualified
2	S355JOH	48.3*3.2*6400	750.505	L921186	0.19	0.02	1.170	0.016	0.012	0.024	575	456	34.0		60		Qualified
3	S355JOH	48.3*3.2*4870	249.586	L921188	0.17	0.01	1.140	0.017	0.011	0.026	579	421	30.0		65		Qualified
4	S355JOH	48.3*3.2*3960	149.632	L921183	0.16	0.02	1.140	0.013	0.007	0.024	564	433	32.5		60		Qualified
5	S355JOH	48.3*3.2*3050	106.636	L921183	0.16	0.02	1.140	0.013	0.007	0.024	564	433	32.5		60		Qualified
6	S355JOH	48.3*3.2*2430	91.819	L921183	0.16	0.02	1.140	0.013	0.007	0.024	564	433	32.5		60		Qualified
7	S355JOH	48.3*3.2*1520	78.89	L921188	0.17	0.01	1.140	0.017	0.011	0.026	579	421	30.0		65		Qualified
TOTAL			2170.62														

Issuer: _____ Signed By: _____ DATE: _____

MARKING REQUIREMENTS

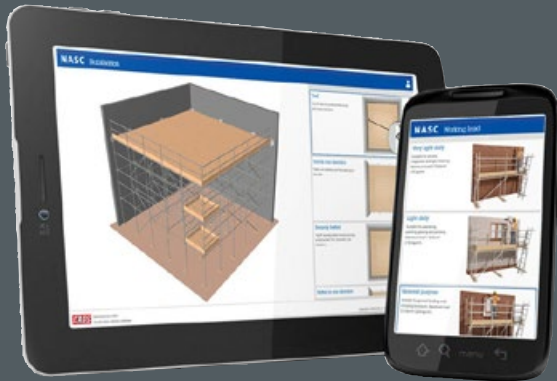
You need to check that each tube is marked on the surface with the following information:

- Reference to EN 10219-1, S355 JOH.
- Registered trade mark, or the manufacturer's name, [as indicated by XXXXXX].

Tube should be marked at intervals not exceeding 1.5 m, with the height of the characters at least 4.00 mm and the depth should be at least 0.2 mm.



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